

PRODUCT DATA



www.RichardsApex.com

Phone: 215-487-1100

V-4AF COMPOUND

RichardsApex has specialized in custom formulating evaporating oils and solvent based lubricants for many years. This series has gained wide acceptance where minimal lubricity is required and a controlled residual film is desired.

V-4AF is made of ingredients that conform with FDA Regulation 21 CFR 178.3910, for drawing, stamping and forming metallic articles using surface lubricants.

BENEFITS:

- Low viscosity
- Non-staining
- No sulfur or chlorine
- Complete evaporation

RECOMMENDED USES:

- Slitting of both ferrous and nonferrous thin gauge strip.
- Drawing and stamping of light gauge parts, ferrous and nonferrous.
- Drawing ultra-fine wire aluminum and alloy wire.
- Stranding of wire.

TYPICAL SPECIFICATIONS:

Specific Gravity	0.77
Flash Point (TCC)	144F (62C)
Viscosity@ 25C	1.99 cSt