

PRODUCT DATA



www.RichardsApex.com

Phone: 215-487-1100

227-WX COMPOUND

RichardsApex 227-WX is a dark amber colored medium viscosity oil, fortified with extreme pressure, anti-wear, and other friction modifiers. **RichardsApex 227-WX** is generally used in the "as received" form for all drawing, forming, and perforating of stainless steel, nickel, and other difficult alloy steels. **RichardsApex 227-WX** is well suited for stainless steel tube drawing of both mandrel and plug draws.

BENEFITS:

- Highly fortified extreme pressure in a lighter viscosity
- Suitable on a wide variety of difficult operations
- Can be cleaned with alkaline cleaners
- Provides maximum die life on stainless steel and difficult alloys
- Produces surface finishes normally achieved only with subsequent polishing

RECOMMENDED USES:

- Stainless steel tube drawing, sinking, mandrel and plug
- Stainless steel shaped draws and bright drawing stainless wire
- Stamping and deep drawing of stainless and nickel alloys
- Stainless steel and alloy spring forming
- Stainless steel and alloy tube bending

TYPICAL SPECIFICATIONS:

Specific Gravity	1.3
Viscosity (SUS) @ 100°F (38°C)	28,000
Appearance	Dark amber color