

PRODUCT DATA



www.RichardsApex.com

Phone: 215-487-1100

3-EDM COMPOUND

RichardsApex 3-EDM is a low viscosity, nonreactive lubricant used for applications where stability and a nonreactive lubricant is required.

3-EDM is recommended for use on ferrous and nonferrous metals for operations such as the forming of very thin gauge parts and the drawing of very fine wire.

The high stability feature of **3-EDM** permits for maximum lubricant life when used for Electrical Discharge Machining.

3-EDM is recommended as a cleaner for circulating aluminum drawing oil systems prior to recharging with RichardsApex **AD-Series**.

RECOMMENDED USES:

- Drawing very fine aluminum wire
- Stamping, drawing and forming all light gauge metals
- EDM machining of metals
- Circulating flush for spent lubricating oil systems

TYPICAL SPECIFICATIONS:

Viscosity @ 100°F	40 SUS
Weight / Gallon	7.3
Flash Point	250°F Min.