



ADS196 COMPOUND

RichardsApex ADS196 is a dark amber, semi-synthetic soluble oil containing fatty lubricity agents, anti-wear additives, and anti-oxidants. It is recommended for use on aluminum tubing in bench drawing applications. A concentration of 10% to 20% by volume is suggested when the lubricant is being circulated and pump applied at the bench. May also be used for aluminum rod breakdown at a concentration of 10% - 15% and for drawing fine carbon and alloys steels.

Benefits

Forms a stable low foaming emulsion

Broad range of use on non-ferrous metals, carbon steels and alloys

High active lube content

Recommended Uses

Aluminum tube drawing on bench applications

Aluminum rod breakdown

Carbon steel and alloy fine wire drawing

Aluminum stamping and deep drawing & metal spinning

May also be used for non-ferrous forming operations

Specifications

Density	0.96 kg/L	8.00 lbs/gal
pH 3% Solution	7.5	