



ADS60 COMPOUND

RichardsApex ADS60 is a semi-synthetic lubricant developed for light to medium aluminum forming applications. ADS60 is typically diluted in water at concentrations between 2%- 6% depending on the severity of the metal forming.

Benefits

Excellent lubricity over a wide range of applications

Superior detergency and stability using synthetic emulsifiers

Low foaming and mixes easily in water of varied quality and hardness

Resistant to bacterial growth and smell when properly maintained

Recommended Uses

	<i>Concentration Range</i>
Aluminum strip rolling	2.0% – 6.0%
Aluminum fine wire drawing	3.0% – 5.0%

Specifications

Density	0.94 kg/L	7.85 lbs/gal
Viscosity (38°C/100°F)	70 cSt	320 SUS
pH 3% Solution	9.10	