

PRODUCT DATA



www.RichardsApex.com

Phone: 215-487-1100

EP-M COMPOUND

RichardsApex EP-M CPD is a dark, viscous oil that weighs approximately 9.5 pounds per gallon.

BENEFITS:

EP-M is a 100% active, extreme pressure oil containing both chlorine and sulfur balanced in the correct proportion to insure good lubricating results.

EP-M can be used "as supplied" for difficult draws or diluted with a low cost petroleum oil wherein the operation does not warrant the full extreme pressure properties of the concentrated lubricant.

RECOMMENDED USES:

DRAWING - Steel & Stainless Steel

Apply the **EP-M** with a swab or by dipping the metal into the **EP-M**.

For draws which are not too severe, **EP-M** can be cut back with a light viscosity petroleum oil.

Concentrations ranging from 1 part of **EP-M** and 1 part of petroleum oil to 1 part of **EP-M** and 5 parts of petroleum oil can be used. The residual lubricant left on the metal after drawing can be removed by means of an alkaline cleaner or vapor degreaser. ****EP-M** will stain copper and its alloys.

PROPERTIES:

Appearance	Dark Amber
Viscosity SUS @ 100F (40C)	3000