



EPM COMPOUND

RichardsApex EPM CPD is a dark, viscous oil.

Benefits

EPM is a 100% active, extreme pressure oil containing both chlorine and sulfur balanced in the correct proportion to insure good lubricating results.

EPM can be used "as supplied" for difficult draws or diluted with a low-cost petroleum oil wherein the operation does not warrant the full extreme pressure properties of the concentrated lubricant.

Recommended Uses

DRAWING - Steel & Stainless Steel

Apply the EP-M with a swab or by dipping the metal into the EPM.

For draws which are not too severe, EPM can be cut back with a light viscosity petroleum oil.

Concentrations ranging from 1 part of EPM and 1 part of petroleum oil to 1 part of EPM and 5 parts of petroleum oil can be used. The residual lubricant left on the metal after drawing can be removed by means of an alkaline cleaner or vapor degreaser. **EPM will stain copper and its alloys.

Specifications

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|------------------------|------------|--------------|
| Density | 1.16 kg/L | 9.67 lbs/gal |
| Viscosity (38°C/100°F) | 644 cSt | 3,000 SUS |
| Appearance | Dark amber | |