



HF5 COMPOUND

RichardsApex HF5 is a concentrated, graphite dispersion in water recommended to be used on hot metalworking applications where a graphite lubricant is indicated.

Benefits

Graphite stays dispersed and resists packing
Produces a tenacious film that improves lubrication
Will not smoke, burn or give off offensive odors
Economical and easily applied

Recommended Uses

Hot pressing of all metals where HF5 can be applied to the dies
Upsetting steel tubing
Hot nosing artillery shells
Press forging of large and small shapes
1 part by weight of HF5 to 1 - 4 parts of water. Apply by swab or spray

Specifications

Density	1.48 kg/L	12.33 lbs/gal
Appearance	Semi-soft paste	