



HSDL24MW COMPOUND

RichardsApex HSDL24MW is a semi-synthetic copper wire drawing lubricant recommended for drawing rod to sizes as fine as 38 AWG. HSDL24MW is well suited for use in either single wire or multiwire applications.

Benefits

Superior detergency and stability using synthetic emulsifiers
Excellent lubricity over a wide range of finished sizes
High active lube content
Draw rod to fine wire with one lubricant
Low foaming and mixes easily in water of varied quality and hardness

Recommended Uses

<i>Copper and Copper Alloy Wire</i>	<i>Concentration</i>
Rod and Heavy Wire	6% – 10%
Intermediate Size	4% – 7%
Fine Size	2% – 4%

Specifications

Density	0.93 kg/L	7.81 lbs/gal
pH 3% Solution in DI	8.8	