



HSDL40MW COMPOUND

RichardsApex HSDL40MW is a semi-synthetic copper wire drawing lubricant formulated for drawing copper rod and intermediate sizes. HSDL40MW is a liquid concentrate containing synthetic lubricity agents and emulsifiers that produces a stable, low foaming emulsion with excellent metal wetting properties.

Benefits

Excellent lubricity

Very low foaming

Substantially improved non-reactivity to metals contamination

Excellent detergency provides clean running machines

Recommended Uses

<i>Copper and Copper Alloy Wire</i>	<i>Concentration</i>
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Rod and Heavy Wire	6% – 8%
Intermediate Size (Multiwire)	4% – 6%
Intermediate (Single Wire)	3.5% – 5.5%

Specifications

Density	0.93 kg/L	7.7 lbs/gal
pH 3% Solution in DI	9.0	