

**PRODUCT DATA**



**www.RichardsApex.com**

**Phone: 215-487-1100**

**KL-142M COMPOUND**

**RichardsApex KL-142M** is a concentrated synthetic lubricant with excellent detergency. It can be used at 10% by volume in water for stripping residual dry drawing lubricant in the final draw box. This is typically done by flooding the die box from a larger circulating reservoir.

**BENEFITS:**

- Liquid for easy mixing
- Compatible with hard and soft water
- Has excellent lubricating properties
- Superior detergency, which promote cleaner wire
- Used on ferrous and stainless steels

**RECOMMENDED USES:**

- As a single die skin pass for bright clean wire
- In the final draw box of a multiple draw process to remove dry drawing lubricant residue.

**TYPICAL SPECIFICATIONS:**

Specific Gravity @ 25C	1.01
pH (3% solution in Deionized water)	9.2
Appearance	Clear yellow liquid