

Product Data Sheet www.RichardsApex.com

KL142M COMPOUND

RichardsApex KL142M is a concentrated synthetic lubricant with excellent detergency. It can be used at 10% by volume in water for stripping residual dry drawing lubricant in the final draw box. This is typically done by flooding the die box from a larger circulating reservoir.

Benefits

Liquid for easy mixing

Compatible with hard and soft water

Has excellent lubricating properties

Superior detergency, which promotes cleaner wire

Used on ferrous and stainless steel

Recommended Uses

As a single die skin pass for bright clean wire.

In the final draw box of a multiple draw process to remove dry drawing lubricant residue.

Specifications

Density 1.01 kg/L 8.4 lbs/gal

pH 3% Solution in DI 9.2

Appearance Clear, yellow liquid