

PRODUCT DATA



www.RichardsApex.com

Phone: 215-487-1100

RICH COOL COMPOUND

RichardsApex RICH COOL is a medium viscosity, water soluble oil, formulated for the machining and working of ferrous and nonferrous metals. **RICH COOL** may be used for a wide variety metal working operations where a premium soluble oil is required for lubrication and cooling.

BENEFITS:

- Wide variety of metals and operations performed
- Good hard water stability and low foaming
- Excellent wetting characteristics

RECOMMENDED USES:

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| Machining | Use 1 part of RICH COOL to 20 – 30 parts of water for ferrous and nonferrous metals |
| Drawing | Use 1 part of RICH COOL to 5 - 15 parts of water |
| Tube Forming | Use 1 part of RICH COOL to 15 – 20 parts of water |

TYPICAL SPECIFICATIONS:

Viscosity SSU @ 100 Deg. F	250 SUS
Flash Point	330°F
Water	<2.1%