

# Product Data Sheet www.RichardsApex.com

### **SLN31 COMPOUND**

RichardsApex SLN31 is a synthetic wire drawing lubricant formulated for drawing copper, plated copper, and precious metal wire from intermediate to ultra-fine sizes.

#### **Benefits**

Superior stability and clean running

Excellent lubricity over a wide range of water quality and operating temperatures

Designed to be non-reactive to metals

Low foaming

Produces a quality surface finish suitable for magnet wire

Maintains a low friction thin film on the machine with no residue during machine shutdown

#### **Recommended Uses**

Copper and Plated Copper Wire	Concentration by Percent Brix	
Intermediate	6 – 8%	
Fine	5 - 6%	
Ultra-Fine	3 - 6%	

## **Specifications**

Density	1.06 kg/L	8.85 lbs/gal	
pH of a 3% solution	8.4		