

PRODUCT DATA



www.RichardsApex.com

Phone: 215-487-1100

TD-P686 COMPOUND

RichardsApex TD-P686 is a heavy viscosity oil formulated with special additives for good lubricity and complete burn off during the annealing of ferrous and nonferrous tubing in straight lengths and coils. The product is engineered to optimize the viscosity-temperature behavior of the oil and to maximize the affinity for the metal surface.

BENEFITS:

- Sulfur and chlorine free
- Protects dies with non-staining, non-corrosive antiwear additives
- Clean burn off during annealing
- Produces clean, bright finishes

RECOMMENDED USES:

Use on blocks and draw benches as supplied for drawing copper, aluminum and brass tubes, bars, and shapes.

TYPICAL SPECIFICATIONS:

Chlorine	Nil
Sulfur	Nil
Specific Gravity @ 60°F	0.89
Viscosity @ 100°F (37.8C)	6800 SUS

Please contact your **RichardsApex** Representative of the Company for additional information.