

PRODUCT DATA



www.RichardsApex.com

Phone: 215-487-1100

TD-P90X COMPOUND

RichardsApex, TD-P90X – is a medium viscosity, clean burning oil containing specialty selected metal wetters and a viscosity index enhancer. It provides excellent tool life and a quality finish on the metal being drawn. Used on bench and block drawing, "as supplied" for both I.D. and O.D applications.

BENEFITS:

Clean burning during anneal

Contains friction modifiers

Combines medium viscosity with high film strength

RECOMMENDED USES:

Use on blocks and draw benches "as supplied" for drawing of copper, aluminum and brass - tubes, bars and shapes.

Apply by recirculation on the O.D. and by a "one shot application" in the I.D. when used on blocks.

TYPICAL SPECIFICATIONS:

Chlorine	Nil
Sulfur	Nil
Specific Gravity	0.91
Viscosity @ 100°F (37.8C)	8500 SUS