

PRODUCT DATA



www.RichardsApex.com

Phone: 215-487-1100

TD-P92 COMPOUND

RichardsApex, TD-P92 CPD is a medium viscosity clear oil formulated with special additives for good lubricity and complete burn off during the anneal of copper tubing in straight lengths and coils.

BENEFITS:

R134a approved

Clean burn off during anneal

Annealed metal will be clean and bright

RECOMMENDED USES:

Use on blocks and draw benches "as supplied" for drawing of copper, aluminum and brass - tubes, bars and shapes. Apply by recirculating on the O.D. and by a "one shot application" in the I.D. when used on blocks.

Recommended for all operations where a complete burn off lubricant is required, primarily as an I.D. lubricant.

TYPICAL SPECIFICATIONS:

Chlorine	Nil
Sulfur	Nil
Specific Gravity	0.90
Viscosity @ 100°F	1000 SSU

The components in this product have been approved for R134a refrigerant compatibility applications.