



TDKC3 COMPOUND

RichardsApex, TDKC3 is a clear, medium viscosity oil, formulated with special additives for good lubricity and complete burn off during the anneal of copper tubing in straight lengths and coils. It has a high viscosity index and will adhere to metal surfaces.

Benefits

R134a approved

Clean burn off during anneal

Annealed metal will be clean and bright

Recommended Uses

Use on blocks and draw benches “as supplied” for drawing copper, aluminum and brass – tubes, bars and shapes; primarily used as an I.D. lubricant.

Specifications

Density	0.86 kg/L	7.2 lbs/gal
Viscosity (38°C/100°F)	173 cSt	800 SUS
Chlorine	NIL	
Sulfur	NIL	

The components in this product, and the product by trade name, have been approved for R-134a refrigerant compatibility applications.