



TDP686 COMPOUND

RichardsApex, TDP686 is a heavy viscosity oil formulated with special additives for good lubricity and complete burn off during the annealing of ferrous and nonferrous tubing in straight lengths and coils. The product is engineered to optimize the viscosity-temperature behavior of the oil and to maximize the affinity for the metal surface.

Benefits

Sulfur and chlorine free

Protects dies with non-staining, non-corrosive anti-wear additives

Clean burn off during annealing

Produces clean, bright finishes

Recommended Uses

Use on blocks and draw benches "as supplied" for drawing of copper, aluminum and brass - tubes, bars and shapes.

Specifications

Density	0.89 kg/L	7.4 lbs/gal
Viscosity (38°C/100°F)	1468 cSt	6800 SUS
Chlorine	NIL	
Sulfur	NIL	