



TDP90X COMPOUND

RichardsApex, TDP90X is a medium viscosity, clean burning oil containing specialty selected metal wetters and a viscosity index enhancer. It provides excellent tool life and a quality finish on the metal being drawn. Used on bench and block drawing, "as supplied" for both I.D. and O.D applications.

Benefits

Clean burning during anneal

Contains friction modifiers

Combines medium viscosity with high film strength

Recommended Uses

Use on blocks and draw benches "as supplied" for drawing of copper, aluminum and brass - tubes, bars and shapes. Apply by recirculation on the O.D. and by a "one shot application" in the I.D. when used on blocks

Specifications

Density	0.91 kg/L	7.58 lbs/gal
Viscosity (38°C/100°F)	1835 cSt	8500 SUS
Chlorine	NIL	
Sulfur	NIL	