



TDP92 COMPOUND

RichardsApex, TDP92 is a medium viscosity clear oil formulated with special additives for good lubricity and complete burn off during the anneal of copper tubing in straight lengths and coils.

Benefits

R134a approved

Clean burn off during anneal

Annealed metal will be clean and bright

Recommended Uses

Use on blocks and draw benches "as supplied" for drawing of copper, aluminum and brass - tubes, bars and shapes. Apply by recirculation on the O.D. and by a "one shot application" in the I.D. when used on blocks. Recommended for all operations where a complete burn off lubricant is required, primarily as an I.D. lubricant.

Specifications

Density	0.90 kg/L	7.5 lbs/gal
Viscosity (38°C/100°F)	215 cSt	1000 SUS
Chlorine	NIL	
Sulfur	NIL	

The components in this product have been approved for R134a refrigerant compatibility applications.