

Product Data Sheet www.RichardsApex.com

TDT200 COMPOUND

RichardsApex TDT200 is a highly chlorinated, 100% organic lubricant formulated for use in the most difficult metal drawing operations on stainless and other corrosion resistant metals. The lubricity properties have been enhanced with polymer extreme pressure additives and viscosity index improvers.

Benefits

TDT200 eliminates the need for inorganic or organic undercoating on the metal.

TDT200 has a high affinity for metal, wets well and adheres well to the metal providing a superior lubricating film even on long, difficult draws.

Recommended Uses

Tube Drawing

Use "as supplied" for drawing over a bar, plug or for sinking. Apply by swabbing, brushing or by pumping. Metal drawn with TDT200 will have an excellent finish.

Rod and Bar Drawing

Use "as supplied" in the die box.

Wire Drawing

Use "as supplied" in the die box. TDT200 rolls well with wire.

Tube Reducing

Apply by hollow mandrel or swab to I.D. of the tube, drip on the O.D.

Specifications

Density 1.09 kg/L 9.1 lbs/gal

Appearance Off white, viscous grease