



TDTEXP3 COMPOUND

RichardsApex TDTEXP3 is a highly chlorinated, extreme pressure, pigmented lubricant. It is formulated for use on the most difficult metal drawing operations on stainless and other corrosion resistant metals.

Benefits

Eliminates the need for inorganic or organic coatings on the metal

Excellent metal adherence and coverage

Provides superior lubrication on difficult draws

Produces clean bright finishes.

Recommended Uses

Tube Drawing

Use "as supplied" for drawing over a bar, plug or for sinking. Apply by swabbing, brushing or by pumping. Metal drawn with TDTEXP3 will have an excellent finish.

Rod and Bar Drawing

Use "as supplied" in the die box.

Wire Drawing

Use "as supplied" in the die box. TDTEXP3 rolls well with wire and will provide a superior lubricating film.

Tube Reducing

Apply by hollow mandrel or swab to I.D. of the tube, drip on the O.D.

Drawing, Stamping, & Swagging

Can be used on very difficult draws where heavy gauge metals are involved.

Specifications

Density	1.15 kg/L	9.58 lbs/gal
Appearance	Smooth, Heavy Paste	