PRODUCT DATA



www.RichardsApex.com Phone: 215-487-1100

V-4BM COMPOUND

RichardsApex has specialized in custom formulating evaporating oils and solvent based lubricants for many years. This series has gained wide acceptance where minimal lubricity is required and a controlled residual film is desired. **V-4BM** is a low viscosity evaporating oil that is non reactive to metals.

V-4BM is made of ingredients that conform with FDA regulation 21 CFR 178.3910 (b) for drawing, stamping and forming metallic articles using surface lubricants.

BENEFITS:

Very low viscosity Can be used on ferrous, nonferrous and precious metals Non-staining No sulfur or chlorine

RECOMMENDED USES:

Slitting both ferrous and nonferrous thin gauge strip. Drawing and stamping light gauge parts, ferrous and nonferrous. Drawing ultra-fine wire, nonferrous and precious metals. Stranding and bunching of non ferrous wire.

TYPICAL SPECIFICATIONS:

Specific Gravity	0.77
Viscosity @ 25C	4.2 cSt
Flash Point (TCC)	144F (62C)

The Information presented herein is based on our own research and the experience of others and is believed to be accurate. However, there are no warranties of quality whether written, oral or implied, including any warranty of merchantability or fitness for purpose. 05-08-15