Product Data Sheet
www.RichardsApex.com

244 COMPOUND

RichardsApex 244 is a clear straw-colored light viscosity oil, fortified with extreme pressure, anti-wear, and other friction modifiers. RichardsApex 244 is generally used in the "as received" form for all drawing, forming, and perforating of stainless steel, nickel, and other difficult alloy steels. It can also be used as an additive to fortify other oils. RichardsApex 244 is well suited as an additive to other oils.

Benefits

Highly fortified extreme pressure lubricant in a light viscosity

Suitable on a wide variety of difficult operations

Provides maximum die life on stainless steel and difficult alloys

Additive for other oils

Recommended Uses

Machining stainless steel and other difficult alloys

Bright drawing fine stainless wire and small stainless tubing

Stamping and deep drawing of stainless and nickel alloys

Stainless steel and alloy spring forming

Perforating stainless steel

Specifications

Density	1.08 kg/L	9.0 lbs/gal
Viscosity (38°C/100°F)	18 cSt	90 SUS
Appearance	Clear straw	

The Information presented herein is based on our own research and the experience of others and is believed to be accurate.