

PRODUCT DATA



www.RichardsApex.com

Phone: 215-487-1100

AD-S196 COMPOUND

RichardsApex AD-S196 is a dark amber, semi-synthetic soluble oil containing fatty lubricity agents, anti-wear additives, anti-oxidants, and bactericide. It is recommended for use on aluminum tubing in bench drawing applications. A concentration of 10 to 20% by volume is suggested when the lubricant is being circulated and pump applied at the bench. May also be used for aluminum rod breakdown at a concentration of 10% - 15%.

BENEFITS:

- Forms a stable low foaming emulsion
- Broad range of use on aluminum and non-ferrous metals
- High active lube content

RECOMMENDED USES:

- Aluminum tube drawing on bench applications
- Aluminum rod breakdown
- Aluminum stamping and deep drawing & metal spinning
- May also be used for non-ferrous forming operations

TYPICAL SPECIFICATIONS:

Specific Gravity	0.96
Free Fatty Acid	4.5%
pH @ 3% in Deionized water	7.5