

PRODUCT DATA



www.RichardsApex.com

Phone: 215-487-1100

AD-S20 COMPOUND

RichardsApex AD-S20 CPD is a synthetically emulsified, water soluble lubricant recommended for use in aluminum and aluminum alloy drawing applications. **AD-S20** meets the industry need for a more economical and easier to control aluminum wire drawing lubricant.

BENEFITS:

- **High active lube content**
 - **Stable, low foaming and resistant to black oxide formation**
 - **Allows aluminum fines/oxide removal with clarifying equipment**
 - **Permits higher drawing speeds than conventional oil form products**
 - **Promotes clean machines, capstans and die throats with minimal maintenance**
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RECOMMENDED USES:

Aluminum Wire

Intermediate/Multiwire 8 - 15% Fat Concentration

Fine Size 3 - 10% Fat Concentration

TYPICAL SPECIFICATIONS:

Specific Gravity - 0.92 kg/l (7.68 lbs/gal)

Active Lubricant Content - 97%

pH of a 3% solution - 8.9