Product Data Sheet
www.RichardsApex.com

NAL250HM COMPOUND

RichardsApex NAL250HM is a medium viscosity high film strength oil. It is composed of extreme pressure additives and formulated with select friction modifiers. It is highly recommended for use as a lubricant on stamping, machining and drawing of both ferrous and nonferrous metals

Benefits

High film strength

Can be used on ferrous and nonferrous metals

Non-staining to nonferrous metals

Contains no added sulfur or chlorine

Very polar lubricant

Gives excellent rust protection to ferrous metals

Can be cleaned by a mild alkaline cleaner such as our TK41 or vapor degreasing

Recommended Uses

Stamping, drawing and machining - ferrous and non-ferrous metals.

For drawing semiconductor tubes and wires.

For rolling bus bar out of copper alloys.

Specifications

Density	0.88 kg/L	7.3 lbs/gal
Viscosity (38°C/100°F)	54 cSt	250 SUS

The Information presented herein is based on our own research and the experience of others and is believed to be accurate.