Product Data Sheet
www.RichardsApex.com

V4AF COMPOUND

RichardsApex has specialized in custom formulating evaporating oils and solvent based lubricants for many years. This series has gained wide acceptance where minimal lubricity is required, and a controlled residual film is desired.

V4AF is made of ingredients that conform with FDA Regulation 21 CFR 178.3910, for drawing, stamping and forming metallic articles using surface lubricants

Benefits

Low viscosity

Non-staining

No sulfur or chlorine

Complete evaporation

Recommended Uses

Slitting of both ferrous and nonferrous thin gauge strip.

Drawing and stamping of light gauge parts, ferrous and nonferrous.

Drawing ultra-fine wire aluminum and alloy wire.

Stranding of wire.

Cleaning of heavy, oil-based lubricants.

Specifications

Density	0.77 kg/L	6.4 lbs/gal
Viscosity (25°C/77°F)	1.99 cSt	32.6 SUS
Flash Point (TCC)	62°C	144°F

The Information presented herein is based on our own research and the experience of others and is believed to be accurate.