PRODUCT DATA

RICHARDSAPEX INC

www.RichardsApex.com

Phone: 215-487-1100

V-4B COMPOUND

RichardsApex has specialized in custom formulating evaporating oils and solvent based lubricants for many years. This series has gained wide acceptance where minimal lubricity is required and a controlled residual film is desired. **V-4B** is a very low viscosity lubricant which is non-reactive to metals.

V-4B can be adjusted for special operations. It is made of ingredients that conform with FDA Regulation 21 CFR 178.3910, for drawing, stamping and forming metallic articles using surface lubricants.

BENEFITS:

Non staining to metals

Low odor

Residual film rapidly evaporates

RECOMMENDED USES:

Slitting of both ferrous and nonferrous thin gauge strip.

Drawing and stamping of light gauge parts, ferrous and nonferrous

Drawing ultra-fine wire, nonferrous and precious metals.

Compacting and stranding of copper and aluminum wire.

TYPICAL SPECIFICATIONS:

Specific Gravity	0.77
Viscosity @ 25C	2.8 cSt
Flash Point(TCC)	144F (62C)

The Information presented herein is based on our own research and the experience of others and is believed to be accurate. However, there are no warranties of quality whether written, oral or implied, including any warranty of merchantability or fitness for purpose. 05-08-15