Product Data Sheet
www.RichardsApex.com

V5BM COMPOUND

RichardsApex has specialized in custom formulating evaporating oils and solvent based lubricants for many years. This series has gained wide acceptance where minimal lubricity is required, and a controlled residual film is desired. V5BM is a low viscosity oil containing select friction modifiers designed to leave a light lubricating film.

Benefits

Very low viscosity

Can be used on ferrous, nonferrous and precious metals

Non staining contains no sulfur or chlorine

Has good lubricating properties

Recommended Uses

Aluminum and copper compact stranding

Slitting both ferrous and nonferrous thin gauge strip

Drawing and stamping light gauge parts, ferrous and non-ferrous

Drawing ultra fine wire, nonferrous and precious metals

Specifications

Density	0.78 kg/L	6.6 lbs/gal
Viscosity (25°C/77°F)	3.3 cSt	37 SUS
Flash Point (TCC)	62°C	144°F

The Information presented herein is based on our own research and the experience of others and is believed to be accurate.